



# Zephyr-EXL

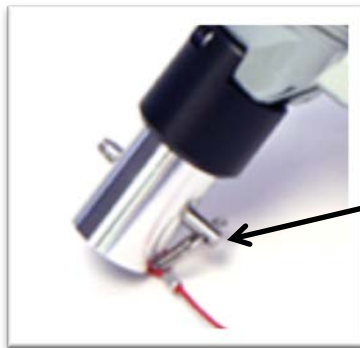
Non-penetrating Captive Bolt Dispatch Tool

1. Operator and bystander safety is your first priority.

**⚠ DANGER**

This Captive Bolt Tool is for Animal Dispatch Only!  
Improper use of this tool can result in death or serious injury!  
Never point this tool at yourself or others in the work area!

2. Safety pin must be inserted when tool is not in use.



Safety Pin

3. Always disconnect tool from the pneumatic power source when leaving the tool unattended.
4. Operators must be trained to evaluate the physical signs of subject insensibility.
  - ✓ *pupillary light reflex*
  - ✓ *corneal reflex*

# Component Identification

Standard Configuration

Safety Lever

- Up is **SAFE**
- Down is **FIRE**

Guide

Subject Adapter  
(all poultry & swine <25lbs)

Trigger

Pneumatic Connection  
Air or CO<sub>2</sub>  
(110-120 psi)

When operating tool,  
store safety pin here

Safety Pin

Safety Pin  
Lanyard

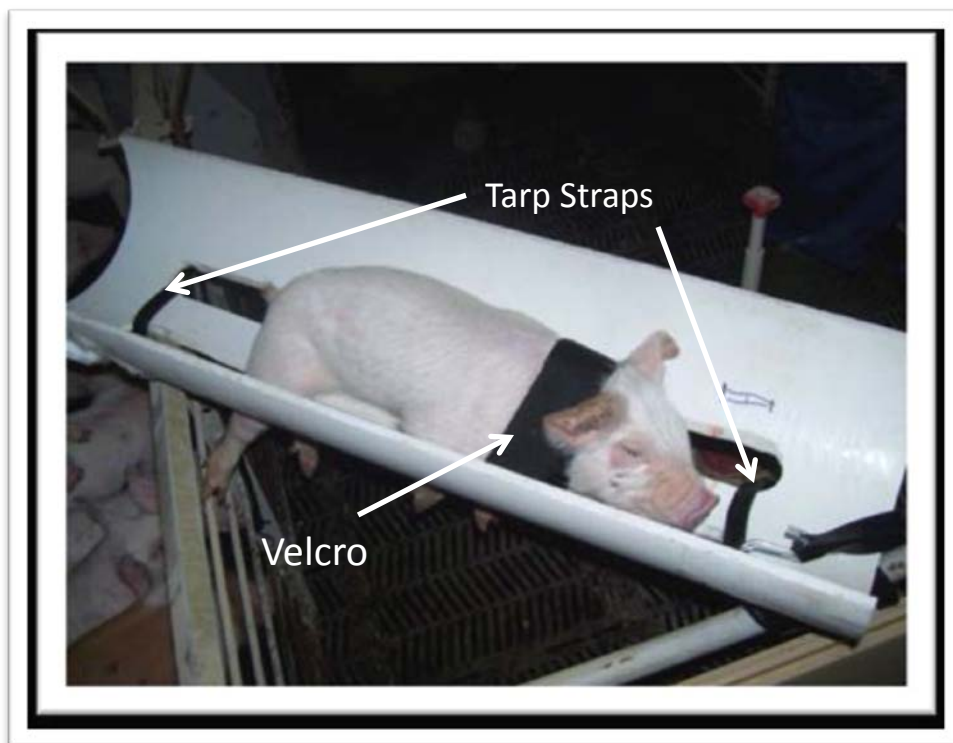
Optional Goose  
Subject Adapter

Push safety pin thru hole

Optional Chicken  
Subject Adapter

The standard subject adapter may be used for all poultry. The optional subject adapters facilitate location of the tool on layers, broilers, or geese.

## Example Swine Restraint



- 1) Slice a 3' long piece of 10" PVC pipe length wise, as shown.
- 2) Cut slots for the legs with clearance for paddling.
- 3) Tarp straps hold the restraint crosswise on the pen.
- 4) Velcro optionally used around the back of the neck.

Mechanically it is important not to weaken the pipe by grossly over-sizing the slots.

Installing crosswise on the pen will have the head close to the horizontal steel support of the pen. Ideally the restraint should firmly support the subject so that bolt energy is not flexing the pipe. A rigid restraint system will ensure maximum energy transferred to the subject.

## Set-Up, Use & Maintenance

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### Use

1. Remove safety pin.
2. In one motion: Press the tool firmly on target and immediately squeeze the trigger. (If the subject is large: Fire twice in quick succession as needed.)
3. Confirm physical signs of insensibility: e.g. corneal reflex

### Maintenance

1. Disconnect tool from pneumatic power source.
2. Unscrew *Subject Adapter* from *Guide* to expose *Bolt*.
3. Clean and disinfect exposed *Bolt* and *Subject Adapter*.
4. Reassemble *Subject Adapter* and confirm *Bolt* moves freely in *Subject Adapter*. **Dried matter on the inside of the Subject Adapter will block Bolt during firing and may damage Zephyr-EXL.**
5. Apply 2 drops of air tool lubrication into hose connection.
6. Connect to air line, remove safety pin and confirm firing.
7. Disconnect air line and replace *Safety Pin*.
8. Return Zephyr-EXL to case.
9. Return case to securely locked location.

# Compressed Air Power Supply (typical)

Toolup.com  
Item: EC510



## Minimum Compressor Specifications

### SPECIFICATIONS

|                     |                               |                         |
|---------------------|-------------------------------|-------------------------|
| Model               | EC 510                        |                         |
| Motor               | Single-phase, universal Motor |                         |
| Power Source        | Single-phase, 120V AC 60 Hz   |                         |
| Running Horse Power | 1.1 HP (0.8 kW)               |                         |
| Current             | 8 A                           |                         |
| Tank Capacity       | 6 gal. (22.7 ltr)             |                         |
| Maximum Pressure    | 145 PSI (10 bar)              |                         |
| Free Air Delivery   | at 40 PSI<br>(2.8 bar)        | 2.8 CFM<br>(80 ltr/min) |
|                     | at 90 PSI<br>(6.2 bar)        | 2 CFM<br>(56,6 ltr/min) |
| Lubrication         | Oil-less                      |                         |

# CO<sub>2</sub> Power Supply (optional)

Grainger.com  
Item: 5GAR7



## Set-Up

1. Read the CO<sub>2</sub> Power Supply User Manual and identify all component parts: *Regulator, Hose, Canister, Safety glasses*
2. Fill the CO<sub>2</sub> canister: Sporting goods retailers carrying “Paintball” supplies, Industrial gas supply, etc.
3. Set pressure regulator to 120 psi.
4. The 9 oz. canister provides approx. 200 firings.
5. Maintain shot count record and keep spare canister nearby.
6. Canister weight is the most reliable measure of CO<sub>2</sub> level.



Hook tool hanger on belt



# The Zephyr-E

## A Solution to Humane Euthanasia for Piglets

Although blunt force trauma is an effective technique for piglet euthanasia, there is a need to continually improve humane euthanasia methods that are instantaneous for the animal and aesthetically acceptable for the operator. Research efforts have shown that the Zephyr-E is highly effective for humane euthanasia of piglets up to 9 kg (20lbs). The Zephyr-E causes severe brain damage leading to immediate unconsciousness followed shortly by death.

### The Equipment

The Zephyr was originally created by the Ontario Ministry of Agriculture Food and Rural Affairs (OMAFRA) with the Zephyr-RS version created specifically for stunning rabbits in abattoirs. A modified version, the Zephyr-E, was designed for euthanasia purposes using a longer bolt with a conical bolt head. The Zephyr-E has been shown to be effective for euthanasia of turkeys and piglets up to 9 kg.



■ Zephyr-E Gun in the non-fired position with the bolt head recessed in the barrel.



■ Zephyr-E gun in the fired position exposing the conical nylon bolt head.



The Zephyr-E is powered by a standard air compressor capable of achieving 120 PSI. For use, the Zephyr-E is attached to an air compressor with an airline pressure of 120 PSI. The number of shots that can be fired before recharging the compressor is dependent on the tank size and specifications of the air compressor



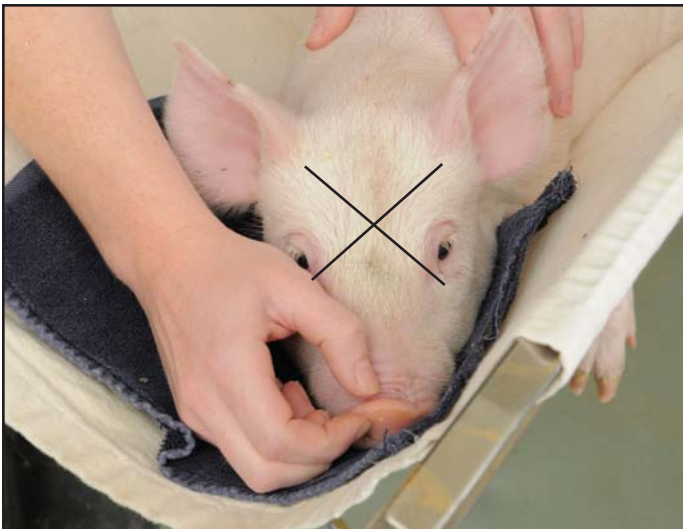
## The Technique

To ensure safe and effective use, a sling or hammock restraint device is recommended. When the legs are placed through the 4 leg holes, the piglet is cradled, keeping it calm and motionless.



## Proper Positioning

An "X" can be made from the top base of the ear to the inside corner of the opposite eye to help ensure proper placement of the Zephyr-E. The barrel of the Zephyr-E should be placed flush with the forehead of the piglet. Handle the gun using your dominant/preferred hand while placing the other over the shoulders of the piglet. Once properly positioned on the forehead, pull the trigger twice in a rapid fire sequence. When properly placed, the two shots on the forehead should cause immediate unconsciousness followed by death in a single step.





## Monitoring Signs of Consciousness

Brainstem and spinal reflexes can be used to monitor whether or not the animal was rendered unconscious by the Zephyr-E. Immediately following Zephyr-E application, touch around the eye or eye lashes followed by touching the cornea (coloured surface of the eye). An unconscious animal will not blink. Any natural blinking, or blinking provoked by touch, indicates a conscious animal and the technique should be immediately reapplied.

The pupil (dark centre of the eye) can also be monitored to determine unconsciousness and brain death. The pupil of a conscious animal will constrict when light is shown into the eye and dilate when the light source is removed, whereas the pupil of an unconscious animal will remain non-responsive to light. When the animal has achieved full brain death the pupil will be fixed and fully dilated.



■ Example of an UNCONSCIOUS piglet: No blink in response to touching the cornea and the pupil is fixed and dilated.



■ Example of a CONSCIOUS piglet: Blinking in response to touching the eye lashes.



In addition, testing for jaw tone and a response to a nose prick can be used to test for consciousness. An unconscious animal will lack jaw tone often having an open mouth and limp tongue. For the nose prick test, pinch or prick a sensitive area of the nose. A conscious animal will jerk their head away in response to the pain whereas an unconscious animal will exhibit no response.



■ Testing for jaw tone



■ Testing the nose prick response

## What to Expect

As soon as the trigger is pulled, the piglet will go immediately into convulsions. These are involuntary leg spasms, and they DO NOT indicate consciousness. For piglets, clonic spasms (paddling leg motion) occur first, followed by tonic spasms (rigid extension of the legs). In weaned piglets around 7 kg and above, tonic extension may briefly occur before the clonic convulsions. On average, all leg spasms stop within 3.5 minutes.

Although the onset of convulsions does indicate a severe brain injury, they do not guarantee unconsciousness; therefore, the reflexes mentioned above should be monitored throughout the convulsions to make sure the animal is rendered unconscious. If possible, check the eye reflexes immediately following Zephyr-E application, and periodically throughout the convulsions, until the spasms have stopped and the animal is completely limp and motionless. At this point, the pupil should be fixed and fully dilated indicating complete brain death. Although the heart may continue to beat for several minutes (on average 6 minutes), the animal is progressing towards death and has no chance at recovery. Prior to disposing of the animal, feel for a heartbeat to ensure that the heart has stopped beating and full cardiac arrest has occurred.

## Troubleshooting

**Consciousness:** Following Zephyr-E application, if the piglet displays signs of consciousness (ex: blinking, vocalizations, responsive pupil), an additional shot should be fired on the forehead of the piglet. Ensure that the gun is properly positioned, the barrel is flush with the surface of the forehead, and the compressor is set to 120 PSI.

**Gasping:** If the piglet displays a gasping behaviour, an additional shot behind the ear is recommended. Gasping does not indicate a conscious animal, but the gasping may progress to rhythmic breathing which is a sign of returning to consciousness. The barrel should be pressed firmly behind the ear directed towards the back of the skull. The additional shot behind the ear targets the brainstem and will immediately knock out the respiratory centres of the brain. The gasping should stop immediately following the shot. It is recommended to fire this extra shot behind the ear once the convulsions have become less vigorous when you can safely place and fire the gun.

**Prolonged Heartbeat:** Occasionally, even though a piglet has progressed through the convulsion period with no signs of consciousness, the heart will continue to beat for a prolonged period of time (greater than 10 min). If the beats are faint or irregular, the heart will likely stop on its own within a few minutes, so it may be preferred to wait and check the heartbeat again in a few minutes. If the heart continues to beat for greater than 15 minutes, a secondary step may be required. As long as the animal shows no signs of consciousness (ie no blinking or pupillary response), it can be exsanguinated to cause cardiac arrest. In all cases, make sure to check back before disposing of the body to ensure the heart has stopped.

*For more information or to order:*



Funding provided in part by the Ontario Ministry of Agriculture Food and Rural Affairs



■ Clonic leg spasms: Paddling



■ Tonic leg spasms: Rigid



■ Additional shot behind the ear



■ Feeling for a heartbeat

National Pork Board(s) and Swine Innovation support the research of testing the humaneness of the Zephyr gun

